

54411 Deren

Work Order ID 53591

November 9, 2009 11:41:33 AM



Page 1

Item ID: DSK078

Accept



Setup Start



Revision ID: A

Stop



Item Name: D2893-1 TURNING DETAIL

Start Date: 09/11/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 13/11/2009 Req'd Qty: 10.00



Customer:

Reference:

Run Start

Approvals: Process Plan: *BP*

Date: 09-11-9

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSK078

Rev A

100

0.00



Doosan

MORI SEIKI CNC LATHE LARGE

Memo

0.00

Doosan Lathe

Turn blank as per Folio FA081
(4TH AXIS PLUG DT8492)*SLPmk 09/12/04*

10



110

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

SLPmk 09/12/04

10



120

0.00



QC

QC8- Inspect parts - second check

Memo

0.00

Quality Control

09.12.08

Work Order ID 53591

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Page 2

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Item Name: D2893-1 TURNING DETAIL

Start Date: 09/11/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 13/11/2009 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

0.00

09.12.08

10

Memo

0.00

Packaging

Identify and Stock in Kanban ☐ Location: ANC

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/12/09
mf 09-12-09

Picklist Print

November 9, 2009 11:41:37 AM

Page 1

Work Order ID: 53591



Parent Item: DSK078RevA



Parent Item Name: D2893-1 TURNING DETAIL

Start Date: 09/11/2009

Required Date: 13/11/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D6104-005RevB		Manufactured	No				Each	0.0000	10.0000			



Round Billet, 17-4



B5375# X10 SL 09/11/04

DART AEROSPACE LTD		Work Order:	53591
Description: Turning Detail for D2893-1		Part Number:	DSK078
Inspection Dwg: DSK078		Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ **First Article**
☐ **Prototype**

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.707	2.712		2.708	2.708	2.708	2.708	2.708
B	4.946	4.966		4.958	4.958	4.958	4.958	4.958
C	3.064	3.084		3.075	3.075	3.075	3.075	3.075
D	0.718	0.738		.726	.726	.726	.726	.726
E	0.090	0.110		.101	.101	.101	.101	.101
F	2.934	2.954		2.944	2.944	2.944	2.944	2.944
G	2.166	2.186		2.175	2.175	2.175	2.175	2.175
H	3.890	3.910		3.901	3.901	3.901	3.901	3.901
I	0.914	0.934		.925	.925	.925	.925	.925
J	0.022	0.042		.032	.032	.032	.032	.032
K	0.109	0.129		.118	.118	.118	.118	.118
L								
M								
N								
O								
P								

Measured by: JL **Date:** 09/12/04

Audited by: [Signature] **Date:** 09.12.08

Prototype Approval: **Date:**

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	[Signature]

DART AEROSPACE LTD		Work Order:	53591
Description: Turning Detail for D2893-1		Part Number:	DSK078
Inspection Dwg: DSK078		Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET

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O								
P								

Measured by:	DL	Date:	09/12/04
Audited by:	[Signature]	Date:	09.12.08
Prototype Approval:		Date:	

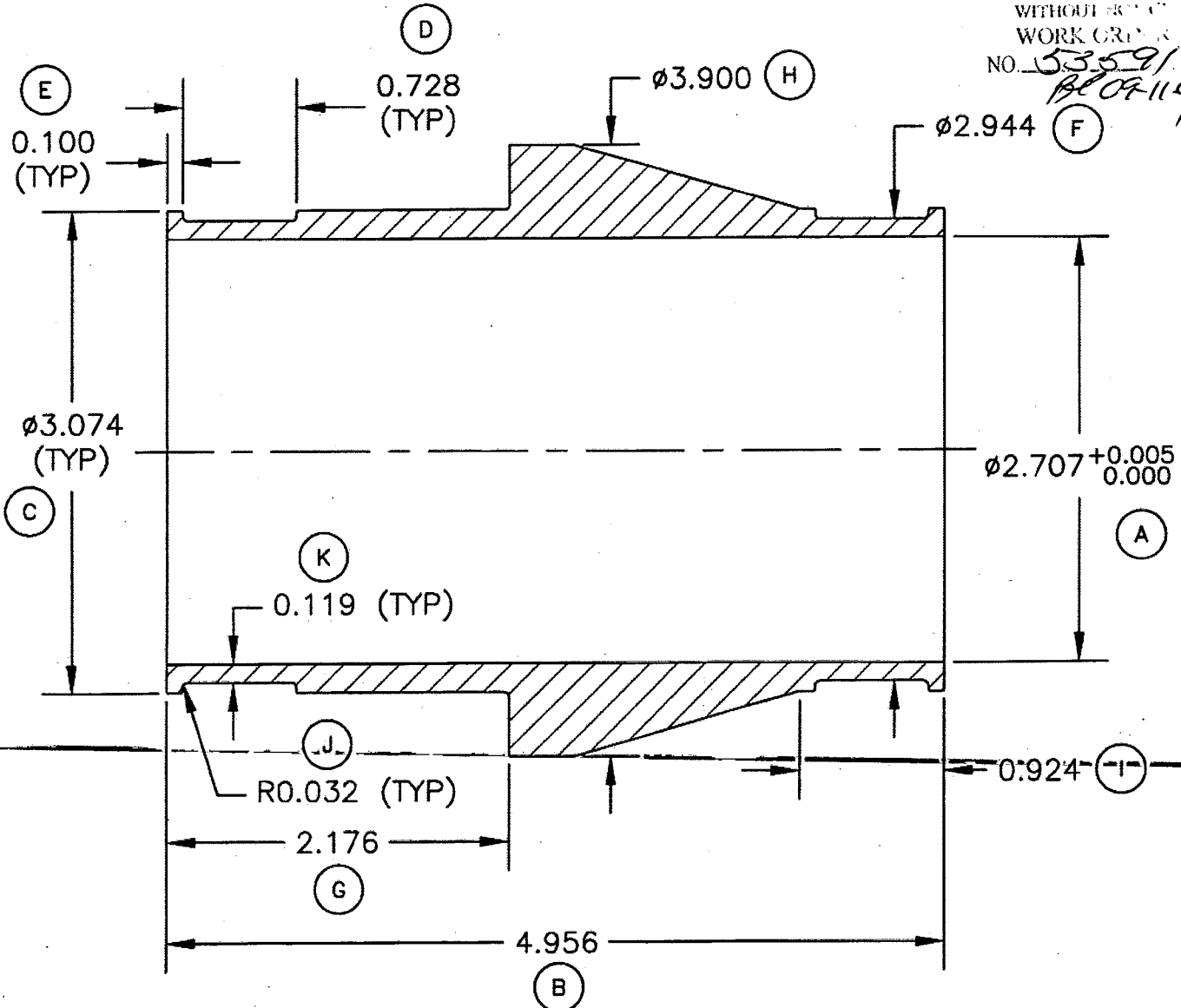
Rev	Date	Change	Revised by	Approved
A	08/04/22	New Issue	KJ/JLM	[Signature]

DART

DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. DSK 078	REV. A SHEET 1 OF 1
DATE 03.05.20		TITLE TURNING DETAIL FOR D2893-1	SCALE 1:1
A	03.05.20	NEW ISSUE	

RELEASED
03.07.01

RECEIVED
ENGINEERING
UNCONTROLLED
SUBJECT TO APPROVAL
WITHOUT REWORK
WORK ORDER
NO. 53591
B009119

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